



Installation of Captive CFSO, CFSOS, CFSOA CFBSO, CFBSOS, CFBSOA

- Punch or drill properly sized mounting hole in sheet. Do not perform any secondary operations such as deburring.
- Insert standoff through mounting hole of sheet and into anvil as shown in drawing.

• With punch and anvil surfaces parallel, apply only enough squeezing force to embed the standoff's head flush in the sheet. Drawing below shows suggested tooling for applying these forces.

